

UČNI NAČRT PREDMETA/COURSE SYLLABUS

Predmet:	PRINCIPI SKLADIŠČENJA IN EMBALIRANJA
Course title:	PRINCIPLES OF WAREHOUSING AND PACKAGING

Študijski program in stopnja Study programme and level	Študijska smer Study field	Letnik Academic year	Semester Semester
LOGISTIKA SISTEMOV 2.stopnja		2.	3.
SYSTEM LOGISTICS 2 nd degree		2.	3.

Vrsta predmeta / Course type: IZBIRNI

Univerzitetna koda predmeta / University course code: MAG

klinične vaje

Predavanja Lectures	Seminar Seminar	Vaje Tutorial	Klinične vaje Laboratory work	Druge oblike študija Field work	Samost. delo Individ. work	ECTS
15 e-p 30 a-P		13 e-V 21 a-V	6		65	5

Nosilec predmeta / Lecturer: TONE LERHER

Jeziki / Predavanja / Lectures: SLOVENSKI / SLOVENE

Languages: Vaje / Tutorial: SLOVENSKI / SLOVENE

Pogoji za vključitev v delo oz. za opravljanje študijskih obveznosti:

Ni pogojev.

Prerequisites:

None.

Vsebina:

Predavanja:

1. Uvodno poglavje – razvoj in pomen skladiščnih sistemov v transportno-skladiščni logistični funkciji.
2. Materialni tok – skladišče kot sistem čakalne vrste (“tekočinski model”).
3. Operacije skladiščenja – sprejem, naročila, komisioniranje, kontrola, pakiranje, odprema.
4. Upravljanje skladiščnih sistemov – sprejem in odprema, zaloge, lastnosti, oskrba trga.
5. Skladiščna in manipulativna oprema – oprema za uskladiščenje, transporterji, sortirna oprema.
6. Vrste viličarjev – glede na principe delovanja, pogone, zmogljivosti, nosilnosti.
7. Transportni vozički – klasični, avtonomni, montažni – namenski vozički, induktivno vodeni itd.
8. Transportno skladiščne enote – palete, zaboji.
9. Oblikovanje in načrtovanje embalaže.
10. Tehnološki postopki pakiranja: vakumsko pakiranje, sterilno pakiranje, pakiranje v modificirani atmosferi, aktivno pakiranje.
11. Varovanje tovara in varno manipuliranje – pri notranjem transportu, pri transport na daljše razdalje, varno upravljanje s transportnimi sredstvi.
12. Skladiščne strategije.
13. Komisioniranje – načini, sredstva, cone.

Content (Syllabus outline):

Lectures:

1. Introduction – importance of warehouse systems in the transport-warehouse logistics function.
2. Material flow – warehouse as a queuing system (“fluid flow model”).
3. Warehouse operations – receiving, process customer orders, order-picking, checking, packing, put away.
4. Warehouse management systems – receiving and shipping, stock locator system, features, market supply.
5. Storage and handling equipment – storage equipment, transporters, sorting equipment etc.
6. Types of forklifts – due to their working principles, drive motors, carrying capacity, bearing strength.
7. Transportation handcarts – classical, autonomous, assembling – special handcarts, inductive guided etc.
8. Transport storage unit – pallets, boxes etc.
9. Designing and planning of packing.
10. Technological procedures of packing: vacuum packing, sterile packing, packing in a modified atmosphere, active packing.
11. Protection of goods and safety manipulating – at interior transport, at transport on long distance, safety managing with transport devices.
12. Storage strategies.

14. Oblikovanje skladiščnih sistemov – regalni skladiščni sistemi, konstrukcija skladišč, optimiranje oblike.

Seminar:

Seminar aplikativno dopolnjujejo vsebino predavanj s praktičnim reševanjem problemov skladiščnih sistemov.

13. Order picking – types, equipment, zones.

14. Design of warehouse systems – storage rack systems, construction of the warehouse, shape optimisation.

Seminar:

Seminar (project) work supplement lectures with practical solutions of engineering problems concerning warehouse operations.

Temeljna literatura in viri / Readings:

- E-gradivo predmeta.
- Glock, Christoph & Grosse, Eric. (2017). Warehousing 4.0 - Technische Lösungen und Managementkonzepte für die Lagerlogistik der Zukunft. B + G Wissenschaftsverlag.
- Heinrich, Martin (2016). Transport- und Lagerlogistik: Systematik, Planung, Einsatz und Wirtschaftlichkeit. Springer Vieweg.
- Bartholdi, John J. & Hackman, Steven T. (2017). Warehouse and distribution science, Release 0.98. The Supply Chain & Logistics Institute, H. Milton Stewart School of Industrial and Systems Engineering, Georgia Institute of Technology Atlanta, USA.
- Kay, Michael G. (2016). Production system design. Department of Industrial and Systems Engineering, North Carolina State University, USA.
- Lerher, T. (2016). Throughput and Energy Related Performance Calculations for Shuttle Based Storage and Retrieval Systems. Nova Science Publishers, USA.
- Lerher, T. & Šraml, M. (2012) Designing unit load automated storage and retrieval systems. V: MANZINI, Riccardo (editor). Warehousing in the global supply chain : advanced models, tools and applications for storage systems. London [etc.]: Springer. 2012, pp. 211-231.

Cilji in kompetence:

- podati poglobljeno znanje s področja teorije, uporabe in pomena transportnih sistemov v kompleksnem logističnem procesu,
- prikazati praktično uporabo predhodno pridobljenih osnovnih znanj iz matematike, diskretnih metod, mehanike in transportne tehnike,
- razviti sposobnosti študentov za samostojno in kreativno reševanje problemov izbire in uporabe transportnih naprav v logističnem sistemu.

Objectives and competences:

- to provide detailed knowledge of basic theory, functional use and importance of transport systems in the complex logistics process,
- to demonstrate practical use of previously accumulated skills of mathematics, mechanics and transport technique,
- to further develop student's capabilities of independent and creative solutions for transportation devices at logistics system.

Predvideni študijski rezultati:

Znanje in razumevanje:

- poznavanje pojma tehniške logistike s poudarkom na skladiščenju in embaliranju,
- poznavanje osnovnih konceptov logistične verige, principov delovanja sistemov transporta, projektnih zahtev in sledenje tovora v logističnem sistemu,
- povezovanje različnih znanj in postopkov ter pomena uporabe strokovne literature in računalniških sistemov za reševanje logističnih problemov.

Prenesljive/ključne spretnosti in drugi atributi:

- povezovati uporabo različnih znanj za reševanje problemov logistike pri transportnih sistemih,
- osnove izbire in projektiranja transportnih naprav v logističnem sistemu.

Intended learning outcomes:

Knowledge and understanding:

- knowledge of technical logistics conception with an emphasis on storage and packaging,
- knowledge of fundamental principles of logistics – supply chain, operation principles of transport systems, projects demands and tracking the freight in the logistics system,
- connection of different knowledge and procedures and importance of professional literature and computer systems for efficient solutions of logistics problems.

Transferable/Key skills and other attributes:

- combined use of different fundamental skills for solution of internal transport logistics problems,
- fundamentals of selection and projecting of transport devices at logistics system.

Metode poučevanja in učenja:

Predavanja: pri predavanjih študent spozna teoretične vsebine predmeta. Del predavanj se izvaja na klasični način v predavalnici, del pa v obliki e-predavanj (e-predavanja se lahko izvajajo na videokonferenčni način ali s pomočjo posebej v ta namen didaktično pripravljenih e-gradiv v virtualnem elektronskem učnem okolju).

Vaje: pri vajah študent utrdi teoretično znanje in spozna aplikativne možnosti. Del vaj se izvaja na klasični način v predavalnici, del pa v obliki e-vaj (e-vaje se lahko izvajajo na videokonferenčni način ali s pomočjo posebej v ta namen didaktično pripravljenih e-gradiv v virtualnem elektronskem učnem okolju).

Learning and teaching methods:

Lectures: Students understand the theoretical frameworks of the course. Part of the lecture course is in a classroom while the rest is in the form of e-learning (e-lectures may be given via video-conferencing or with the help of specially designed e-material in a virtual electronic learning environment).

Tutorials: Students enhance their theoretical knowledge and are able to apply it. Part of the seminar is in a classroom while the rest is in the form of e-learning (e-tutorials may be given via video-conferencing or with the help of specially designed e-material in a virtual electronic learning environment).

Načini ocenjevanja:	Delež (v %) / Weight (in %)	Assessment:
<ul style="list-style-type: none"> • Opravljene domače in projektna naloga, • ustni izpit (teoretično in praktično znanje). 	50%	<ul style="list-style-type: none"> • Completed home-works and seminar (project) work, • oral examination (theoretical and practical knowledge). <p>Successful completion of e-lectures and e-tutorials is a prerequisite for entering the exam.</p>
Opravljene obveznosti e-predavanj in e-vaj so pogoj za pristop k izpitu.	50%	

Reference nosilca / Lecturer's references:

- Borovinšek, Matej., Ekren, Y. B., Burinskiene, A., Aurelija, Lerher, T. (2017). Multi-objective optimisation model of shuttle-based storage and retrieval system. *Transport*, ISSN 1648-4142. [Print ed.], 2017, Vol. 32, No. 2, 120-137, doi: 10.3846/16484142.2016.1186732.
- Lerher, T., Borovinšek, M., Ficko, M., Palčič, I. (2017). Parametric study of throughput performance in SBS/RS based on simulation. *International journal of simulation modelling*, Vol. 16, No. 1, 96-107, doi: 10.2507/IJSIMM16(1)8.372.
- Rosi, B., Grasic, L., Dukic, G., Opetuk, T., Lerher, T. (2016). Simulation-based performance analysis of automated single-tray vertical lift module. *International journal of simulation modelling*, Vol. 15, No. 1, 97-108. doi: 10.2507/IJSIMM15(1)8.328.
- Lerher, T., Ekren, B. Y., Sari, Z., Rosi, B. (2016). Method for evaluating the throughput performance of shuttle based storage and retrieval systems. *Technical Gazette*, Vol. 23, No. 3, 715-723.
- Lerher, T. (2016). Throughput and energy related performance calculations for shuttle based storage and retrieval systems, (Energy science, engineering and technology). New York: Nova Science Publishers, Inc., cop., pp 93.
- Dukic, G., Opetuk, T., Lerher, T. (2015). A throughput model for a dual-tray Vertical Lift Module with a human order-picker. *International journal of production economics*, Vol.170, Part C, 874-881. doi:10.1016/j.ijpe.2015.04.009.
- Lerher, T., Ekren, B. Y., Sari, Z., Rosi, B. (2015). Simulation Analysis of Shuttle Based Storage and Retrieval Systems. *International Journal of Simulation Modelling*, Vol. 14, No. 1, 48-59. doi: 10.2507/IJSIMM14(1)5.281.
- Lerher, T. (2015). Travel time model for double-deep shuttle-based storage and retrieval systems. *International Journal of Production Research*, Vol. 54, Issue 9, 2519-2540. doi: 10.1080/00207543.2015.1061717.
- Lerher, T. (2013). Modern automation in warehousing by using the shuttle-based technology. V: ARENT, Doug (ur.), FREEBUSH, Monica (ur.). *Automation systems of the 21st century : new technologies, applications and impacts on the environment & industrial processes*, (Engineering tools, techniques and tables). New York: Nova Publishers, Inc., pp 51-86.
- Lerher, T., Borovinšek, M., Šraml, M. (2013). A multi objective model for optimization of automated warehouses. V: CHEUNG, Jinghua (ur.), SONG, Huan (ur.). *Logistics : perspectives, approaches and challenges*. New York: Nova Publishers. Inc., pp. 87-110.
- Lerher, T., Šraml, M. (2012). Designing unit load automated storage and retrieval systems. V: MANZINI, Riccardo (ur.). *Warehousing in the global supply chain : advanced models, tools and applications for storage systems*.

London [etc.]: Springer., pp 211-231, doi: 10.1007/978-1-4471-2274-6_9.

Opomba:

Navedene sestavine so obvezna sestavina učnega načrta predmeta kot ga določajo Merila za akreditacijo visokošolskih zavodov in študijskih programov v 7. členu (Ur. l. RS, št. 101/2004).